

SINGLE ACTING ALUMINUM CYLINDERS

HYDRAULIC CYLINDERS



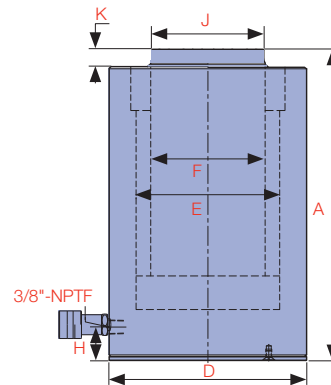
EXCEEDS
ANSI/ASME B30.1
SAFETY
STANDARDS



AC-1006

THE **AC-SERIES** IS A SINGLE ACTING LIGHTWEIGHT HIGH STRENGTH ALUMINUM SPRING RETURN CYLINDER. IT IS IDEAL FOR USE IN APPLICATIONS WHERE WEIGHT AND PORTABILITY ARE PARAMOUNT.

A special anodizing treatment on the piston rod, cylinder bore and body resists damage and extends cylinder life. All cylinders incorporate a steel base plate for extra protection.



Model No.	Cylinder Capacity ton* / max.		Stroke (in)	Cylinder Effective Area (in ²)	Oil Capacity (in ³)	A Collapsed Height (in)	B Extended Height (in)	D Outside Diameter (in)	E Cylinder Bore Diameter (in)
AC-202	20	24.6	1.97	4.84	95.47	6.69	8.66	3.35	2.48
AC-204		24.6	3.94	4.84	190.94	8.66	12.60	3.35	2.48
AC-206		24.6	5.91	4.84	286.42	10.63	16.54	3.35	2.48
AC-302	30	34.8	1.97	6.85	135.25	7.09	9.06	3.94	2.95
AC-304		34.8	3.94	6.85	270.50	9.06	12.99	3.94	2.95
AC-306		34.8	5.91	6.85	405.76	11.02	16.93	3.94	2.95
AC-502	50	61.8	1.97	12.17	240.52	7.87	9.84	5.31	3.94
AC-504		61.8	3.94	12.17	480.42	9.84	13.78	5.31	3.94
AC-506		61.8	5.91	12.17	720.94	11.81	17.72	5.31	3.94
AC-508		61.8	7.87	12.17	961.45	13.78	21.65	5.31	3.94
AC-5010		61.8	9.84	12.17	1,201.97	15.75	25.59	5.31	3.94
AC-754	75	89.0	3.94	17.53	692.17	10.43	14.37	6.50	4.72
AC-756		89.0	5.91	17.53	1,007.96	12.40	18.31	6.50	4.72
AC-758		89.0	7.87	17.53	1,384.34	14.37	22.24	6.50	4.72
AC-7510		89.0	9.84	17.53	1,730.12	16.34	26.18	6.50	4.72
AC-1004	100	121.0	3.94	23.85	941.87	11.02	14.96	7.48	5.51
AC-1006		121.0	5.91	23.85	1,413.11	12.99	18.90	7.48	5.51
AC-1008		121.0	7.87	23.85	1,884.35	14.96	22.83	7.48	5.51
AC-10010		121.0	9.84	23.85	2,354.98	16.93	26.77	7.48	5.51
AC-1504	150	178.6	3.94	35.19	1,389.24	11.81	15.75	9.06	6.69
AC-1506		178.6	5.91	35.19	2,083.86	13.78	19.69	9.06	6.69
AC-1508		178.6	7.87	35.19	2,778.48	15.75	23.62	9.06	6.69
AC-15010		178.6	9.84	35.19	3,473.10	17.72	27.56	9.06	6.69
AC-2004	200	247.2	3.94	48.70	1,922.90	12.60	16.54	10.63	7.87
AC-2006		247.2	5.91	48.70	2,883.74	14.57	20.47	10.63	7.87

* Nominal Cylinder Capacity in ton - see max. values for actual capacity

HARDENED GROOVED LOAD CAP

to prevent piston rod damage. Optional tilt saddles available

GLAND NUT

withstands full dead end loading

CYLINDER BORE

has a special anodizing treatment to resist wear, corrosion and damage

COMPACT SEAL

resists wear and extrusion

BEARING SURFACE

large area to protect against side loading

RETURN SPRING

heavy duty for faster retraction

PISTON ROD WIPER

reduces contaminants and improves service life of cylinder

ANODIZED FINISH

resists damage

HANDLE

is removable

LIGHTWEIGHT

high strength aluminum materials

PISTON ROD

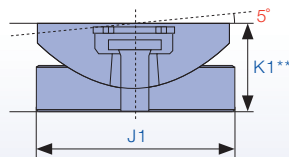
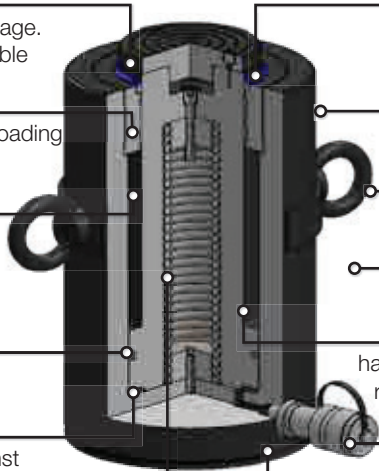
has a special anodizing treatment to resist wear, corrosion and damage

PARKER

industry standard high flow coupling for compatibility

MILD STEEL BASE PLATE

protects base





CAPACITY RANGE
20 - 200 ton

STROKE RANGE
1.97 - 9.84 in

MAXIMUM OPERATING PRESSURE
10,150 psi



HYDRAULIC CYLINDERS

F Piston Rod Diameter (in)	H Base to Advance Port (in)	J Standard Load Cap Diameter (in)	K Load Cap Protrusion from Piston Rod (in)	Optional Tilt Saddle			Weight (lbs)
				Model Number	J1 Diameter (in)	K1** Height (in)	
1.97	0.98	1.89	0.47	TSAC-20	1.89	0.98	6.0
1.97	0.98	1.89	0.47	TSAC-20	1.89	0.98	7.5
1.97	0.98	1.89	0.47	TSAC-20	1.89	0.98	8.8
2.36	0.98	2.28	0.55	TSAC-30	2.17	1.06	8.8
2.36	0.98	2.28	0.55	TSAC-30	2.17	1.06	10.8
2.36	0.98	2.28	0.55	TSAC-30	2.17	1.06	12.8
3.15	0.98	3.07	0.67	TSAC-50	2.91	1.06	18.7
3.15	0.98	3.07	0.67	TSAC-50	2.91	1.06	22.1
3.15	0.98	3.07	0.67	TSAC-50	2.91	1.06	25.4
3.15	0.98	3.07	0.67	TSAC-50	2.91	1.06	28.7
3.15	0.98	3.07	0.67	TSAC-50	2.91	1.06	32.0
3.94	1.38	3.86	0.75	TSAC-75	3.86	1.34	34.2
3.94	1.38	3.86	0.75	TSAC-75	3.86	1.34	39.7
3.94	1.38	3.86	0.75	TSAC-75	3.86	1.34	46.3
3.94	1.38	3.86	0.75	TSAC-75	3.86	1.34	52.9
4.33	1.38	4.25	0.79	TSAC-100	4.06	1.34	47.4
4.33	1.38	4.25	0.79	TSAC-100	4.06	1.34	54.0
4.33	1.38	4.25	0.79	TSAC-100	4.06	1.34	60.6
4.33	1.38	4.25	0.79	TSAC-100	4.06	1.34	68.4
5.51	1.57	5.43	0.79	TSAC-150	5.24	1.57	78.3
5.51	1.57	5.43	0.79	TSAC-150	5.24	1.57	89.3
5.51	1.57	5.43	0.79	TSAC-150	5.24	1.57	100.3
5.51	1.57	5.43	0.79	TSAC-150	5.24	1.57	111.4
6.30	1.77	6.22	1.02	TSAC-200	5.91	1.77	111.4
6.30	1.77	6.22	1.02	TSAC-200	5.91	1.77	124.6

i Durapac has a range of aluminum lightweight pumps to suit the **aluminum cylinder range**



i **Caution...** Lightweight **aluminum cylinders** are **not** designed for production applications. Consult Durapac for details on high cycle applications

** Total cylinder collapsed height with optional tilt saddle equals (dim. A - dim. K + dim. K1)